

Prime / Customer Approval List

Prime / Customer	Process / Testing	Specification	Limitation	Note
Arkwin	Passivation of Stainless Steel	AMS 2700	Type II, VI & VIII	
Arkwin	Passivation of Stainless Steel	AMS-QQ-P-35		
Arkwin	Sulfuric Acid Anodize	Mil-A-8625		
Arkwin	Hard Anodize	Mil-A-8625		
Bombardier	Cadmium Plating	BAPS 160-008		
Bombardier	Cadmium Plating	BAPS160-027		
Bombardier	Hard Anodize	BAPS 160-023		
Bombardier	Sulfuric Acid Anodize	BAPS160-032		
Bombardier	Electroless Nickel Plating,	BAPS 160-026	Class 1 and Class 2a	
Bombardier	Chemical Conversion Coating of Aluminum	BAPS160-020	Type I	
Bombardier	Zinc Nickel Plating	BAPS160-047		
Bombardier	Grit blast	BAPS 180-008		
Bombardier	Heat Treatment - Stree Relief of Metals	BAPS 168-015	Stress relief of metals limited to Ferrous alloys only and the maximum temperature must be under 600 degrees Fahrenheit.	
Bombardier	Heat Treatment - Baking of Steel for Relief of Hydrogen embrittlement	BAPS 168-006		
Bombardier	Passivation of Corrosion Resistant Steel	BAPS 180-015	PH Steel Austenitic Cres Series 300	
Collins Landing Sysetm	Passivation of Stainless Steel	AMS 2700	Type II, VI & VIII	
Collins Landing Sysetm	Passivation of Stainless Steel	ASTM A967		
Collins Landing Sysetm	Passivation of Stainless Steel	AMS-QQ-P-35		
Collins Landing Sysetm	Chemical Conversion Coating of Aluminum	Mil-C-5541		
Collins Landing Sysetm	Chemical Conversion Coating of Aluminum	Mil-DTL-5541	Type I & II	
Collins Landing Sysetm	Cadmium Plating	AMS-QQ-P-416		
Collins Landing Sysetm	Cadmium Plating	AMS2400		

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Collins Landing Sysetm	Zinc Nickel Plating	AMS 2417		
Collins Landing Sysetm	Zinc Nickel Plating	LGPS 1106		
Collins Landing Sysetm	Sulfuric Acid Anodize of Aluminum and Aluminum Alloys	Mil-PRF-8625		
Collins Landing Sysetm	Hard Anodize of Aluminum and aluminum Alloys	Mil-PRF-8625		
Collins Landing Sysetm	Heat Treatment of Steels (General Requirements)	AMS 2759		
Devtek Aircraft	Passivation of Stainless Steel	AMS 2700		
Devtek Aircraft	Passivation of Stainless Steel	ASTM A967		
Devtek Aircraft	Chemical Conversion Coating of Aluminum	Mil-C-5541		
Devtek Aircraft	Chemical Conversion Coating of Aluminum	Mil-DTL-5541		
Devtek Aircraft	Cadmium Plating	AMS-QQ-P-416		
Devtek Aircraft	Sulfuric Acid Anodize	Mil-A-8625		
Honeywell	Passivation of Stainless Steel	N/A		
Honeywell	Chemical Conversion Coating of Aluminum	Mil-C-5541		
Honeywell	Chemical Conversion Coating of Aluminum	Mil-DTL-5541		
Honeywell	Cadmium Plating	AMS-QQ-P-416		
Honeywell	Cadmium Plating	AMS2400		
Honeywell	Sulfuric Acid anodize	Mil-A-8625		
Honeywell	Sulfuric Acid anodize	AMS 2471		
Honeywell	Hard Anodize	Mil-A-8625		
Moog	Passivation of Stainless Steel	AMS-QQ-P-35		
Moog	Passivation of Stainless Steel	ASTM A967		
Moog	Chemical Conversion Coating of Aluminum	Mil-C-5541		
Moog	Sulfuric Acid Anodize	Mil-A-8625		
Moog	Hard Anodize	Mil-A-8625		
Moog	Cadmium Plating	AMS-QQ-P-416		
Orenda/Magellan	Chemical Conversion Coating of Aluminum	Mil-C-5541		

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Orenda/Magellan	Chemical Conversion Coating of Aluminum	Mil-DTL-5541		
Orenda/Magellan	Sulfuric Acid Anodize	Mil-PRF-8625		
Orenda/Magellan	Hard Anodize	Mil-PRF-8625		
Safran Group	Passivation of Stainless Steel	AMS 2700	Type II, VI & VIII	
Safran Group	Chemical Conversion Coating of Aluminum	Mil-C-5541		
Safran Group	Chemical Conversion Coating of Aluminum	Mil-DTL-5541		
Safran Group	Chemical Conversion Coating of Aluminum	PCS2220		
Safran Group	Cadmium Plating	PCS 2101		
Safran Group	Cadmium Plating	AMS-QQ-P-416		
Safran Group	Grit Blasting	PCS 2610		
Safran Group	Zinc Nickel Plating	PCS2132		
Safran Group	Sulfuric Acid Anodize	Mil-PRF-8625		
Safran Group	Hard Anodize	Mil-PRF-8625		
Safran Group	Stripping of Inorganic Finish	Mil-STD-871		
Safran Group	Heat Treatment - Stress Relief	AMS 2759		
DE HAVILLAND	Steel Heat Treatment - Carbon and Low Alloy Steels	VPS 30.04	Limited to embrittlement relief only	
DE HAVILLAND	Passivation	VPS 31.05		
DE HAVILLAND	Cleaning of Carbon and Low Alloy Steels	VPS 31.03		
DE HAVILLAND	Cadmium Plating	VPS 33.01	Limited to cadmium plating of low alloy steels only	
DE HAVILLAND	Electroless Nickel Plating,	VPS 33.06	Class 1 and Class 2a & 2b	
DE HAVILLAND	Steel Heat Treatment - Carbon and Low Alloy Steels	PPS 30.04	Limited to embrittlement relief only	
DE HAVILLAND	Cleaning of Carbon and Low Alloy Steels	PPS 31.03		
DE HAVILLAND	Cadmium Plating	PPS 33.01	Limited to cadmium plating of low alloy steels only	
DE HAVILLAND	Electroless Nickel Plating,	PPS 33.06	Class 1 and Class 2a & 2b	
DE HAVILLAND	Electroless Nickel Plating,	VAPS 160-026	Class 1 & 2A	
DE HAVILLAND	Heat Treatment-Stress & embrittlement Relief	VAPS 168-006		
DE HAVILLAND	Passivation	VAPS 180-015		

Prepared By: _____
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Date: 2025-02-21